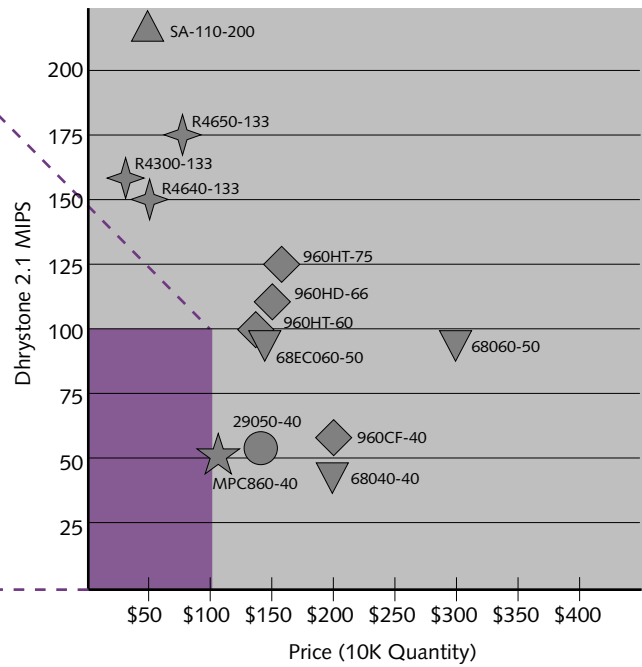
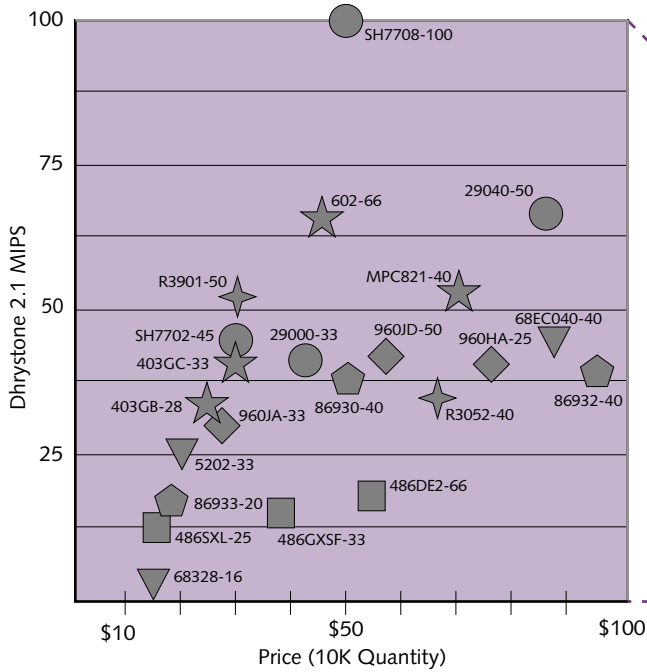
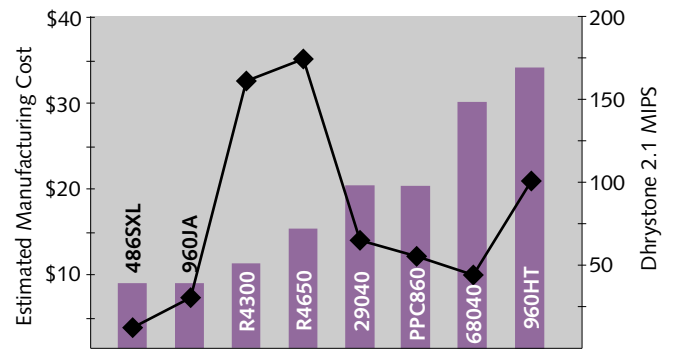


**CHART WATCH: EMBEDDED PROCESSORS**



This Chart Watch covers 32-bit and 64-bit embedded microprocessors. The table below and the chart at the upper right show the price/performance positions for a number of embedded CPUs; the chart above is an inset for the lowest priced of these processors.

The chart on the right compares integer performance (diamonds) and estimated manufacturing costs (bars) for a number of embedded microprocessors according to the MDR Cost Model.



	NEC R4300	IDT R4650	Intel 486GXSF	Intel 960JA	Intel 960HT	Motorola 68EC040	Motorola 68EC060	AMD 29040	Motorola 860DC
Architecture	MIPS	MIPS	x86	i960	i960	68K	68K	29K	PowerPC
Clock rate	133 MHz	133 MHz	33 MHz	33 MHz	60 MHz	40 MHz	50 MHz	50 MHz	40 MHz
I/D cache	16K/8K	8K/8K	8K	2K/1K	16K/8K	4K/4K	8K/8K	8K/4K	4K/4K
FPU?	Yes	Yes	No	No	No	Yes	Yes	No	No
MMU?	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes
Bus width	32 bits	64 bits	16 bits	32 bits	32 bits	32 bits	32 bits	32 bits	32 bits
Bus frequency	66 MHz	66 MHz	33 MHz	33 MHz	20 MHz	40 MHz	25 MHz	25 MHz	40 MHz
MIPS	160 MIPS*	175 MIPS	15 MIPS*	28 MIPS	100 MIPS*	44 MIPS	90 MIPS	67 MIPS	52 MIPS
Voltage	3.3 V	3.3 V	2.7/3.3 V	3.3 V	3.3 V	5 V	3.3 V	3.3 V	3.3 V
Power (typ)	2.2 W	3.8 W	0.5 W	0.5 W	4.5 W	4.5 W	n/a	1.7 W	0.9 W
MIPS/watt	73	46	29	56	22	10	n/a	39	58
MIPS/\$ (price)	5.00	2.46	0.38	1.00	0.73	0.50	0.63	0.78	0.51
Transistors	1,700,000	1,050,000	n/a	750,000	2,300,000	1,170,000	2,530,000	1,200,000	1,800,000
IC process	0.35µ 3M	0.6µ 3M	0.8µ 2M	0.8µ 3M	0.6µ 4M	0.65µ 3M	0.5µ 3M	0.7µ 3M	0.5µ 3M
Die size	45 mm <sup>2</sup>	56 mm <sup>2</sup>	n/a	64 mm <sup>2</sup>	100 mm <sup>2</sup>	163 mm <sup>2</sup>	217 mm <sup>2</sup>	119 mm <sup>2</sup>	25 mm <sup>2</sup>
Est mfg cost*	\$11	\$15	\$15	\$8	\$34	\$30	\$75	\$20	\$20
Availability	2Q96	Now	Now	Now	2Q96	Now	Now	Now	Now
Price (10K)	\$32	\$71	\$40†	\$28	\$137	\$88	\$142	\$86	\$102

n/a: information not available

† list price in 1,000s

(Source: vendors except \*MDR estimates)